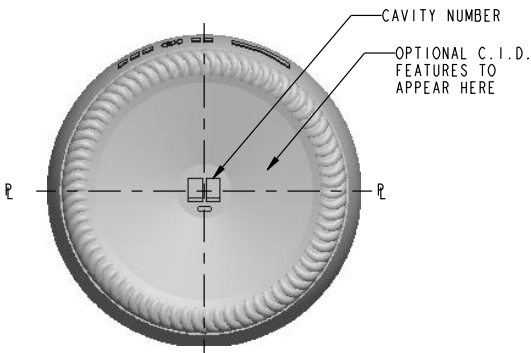


LABEL INDENT DETAIL

SCALE 4.000



INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-BROCKWAY GLASS CONTAINER INC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED OR CONVEYED TO OTHERS WITHOUT OWENS-BROCKWAY GLASS CONTAINER INC. WRITTEN AUTHORIZATION.

ALL LETTERING TO BE ROUND BOTTOM STYLE, RAISED IN GLASS, UNLESS OTHERWISE NOTED.
 CAPACITY VALUES BASED ON WATER AT 20°C (68°F)
 ALL NON TOLERANCE SIZES ARE FOR MOLD MANUFACTURE REFERENCE ONLY.

INDENT CALCULATED AT .40
 0.40 ACT HEEL LETT CLEAR; 0.50 ACT C.I.D. DOT CLEAR

SPECIAL TOLERANCES FOR HEIGHT
 APPROVED BY: DATE:

APPROX. STABILITY PROPERTIES		EMPTY	FULL
CENTER OF GRAVITY (IN INCHES)		2.89	2.76
BOTTLE STABILITY RATIO		0.71	0.73
TIP ANGLE (IN DEGREES)		19.5	20.1

-5	20 MAY 10	ADDED 026-0640-R008 FIN; REV'D INDENT TOL.	JJB
-4	13 OCT 09	REDRAWN IN PRO-E; UPDATED TO LATEST STANDARDS; OVERALL HEIGHT FOR	ERA
		028-1650-R000 FINISH WAS 197.25	DESIGN/CHECK
No	DATE	REVISIONS	

SCALE 0.750

SHEET 1 OF 3

THIS BOTTLE IS DESIGNED TO PROVIDE CROWN REST PLATFORM CLEARANCE INDICATED. CUSTOMER SHOULD ADVISE IF ANY SPECIAL CLEARANCES ARE REQUIRED.

CONSTRUCTION SIZE OF 30.76 (1.211) FOR SIMONAZZI CROWNER NECK GUIDE LOCATION SHOULD NOT BE EXCEEDED (ACTUAL NECK GUIDE POCKET SIZE 34.01 (1.339))

① FILL POINT(S) - APPROXIMATE FILL LOCATION MAY VARY UP OR DOWN FROM THAT INDICATED.

THE DIFFERENTIAL BETWEEN THE SHOULDER AND HEEL DIAMETERS IS NOT TO EXCEED .25 (0.010) ON A "SET OUT" OF WARE.

C.I.D. DOT CODE AND CAVITY NUMBER TO APPEAR ON HEEL. CAVITY NUMBER TO BE 3.18 (0.125) TALL.

HEEL LETTERING TO APPEAR ON SIDE OPPOSITE C.I.D. DOT CODE, AND TO BE 3.18 (0.125) TALL.

OPTIONAL:
 C.I.D. RINGS OR DOT CODE TO APPEAR ON BOTTOM.

OPTIONAL:
 BOTTOM PLATE LETTERING TO BE 4.76 (0.188) TALL, WITH BAR BELOW LETTERING.

CRESCENT KNURLING TO APPEAR ON BEARING SURFACE.

THIS CONTAINER IS DESIGNED FOR PRODUCTS UP TO AND INCLUDING 3.5 GAS VOLUMES WITH NO PASTEURIZATION.

THIS CONTAINER IS DESIGNED FOR PASTEURIZED PRODUCTS UP TO AND INCLUDING 3 GAS VOLUMES WHERE PASTEURIZATION TEMPERATURE OF 145° F IS NOT EXCEEDED.

IT IS THE RESPONSIBILITY OF THE GLASS CONTAINER PURCHASER TO CONSULT WITH ITS CLOSURE AND CONTAINER SUPPLIERS TO DETERMINE THE APPROPRIATE PRESSURE LIMITS FOR THE COMBINATION OF THE CONTAINER, ITS FINISH, AND THE CLOSURE CHOSEN, WHEN THE CONTAINER WILL BE SUBJECTED TO PRESSURE OR USED FOR CONTENTS UNDER PRESSURE.

CONTAINER OVERFLOW CAPACITY (BRIMFUL)		
375.29 ml [12.690 FL OZ]		
CONTAINER RATED CAPACITY (FILLPOINT)		
354.88 ml ± 5.55 ml [12.000 FL OZ ± 0.188 FL OZ]		
CONTAINER WEIGHT		
184.27 g ± 8.86 g [6.500 OZ ± 0.313 OZ]		
FINISH DESIGNATION		MAX GAS VOLUME
026-0540-R002		3.0 Gas Vol
PROCESS	RETURNABLE	DESIGN REF.
NNPB	NO	GB-16128; GB-16133
STOCK		
12 FL.OZ. HERITAGE NON-REFILLABLE		
DESIGNER	ELD	DATE
CHECKED	KAR	23 FEB 99
DRAWING NUMBER	MOULD/SAP NUMBER	
BE-33299-A-5	GB-16200	